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μ « » μ μ μ μ, μ μ μ.

μ μ μ μ • : μ , , μμ μ μ , μ μ , , μ . μ μ μ μ, , • , , , μ μ μ μ ,μ μ , μ μ μ μ ( μ

) µ , μ μ μ μ • μ μ μ μ , μ μ μ ,μ μ , •

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### ABSTRACT

The object of the thesis is to investigate the effect of corrosion of steel reinforcement in stress pulse propagation. It is a first attempt to explore the possibility to control qualitatively the corrosion of steel reinforcement in concrete by non-destructive manner.

For this purpose, four cylindrical concrete specimens were made. Two reinforcing bars were placed to each specimen, one healthy and one affected by corrosion. Strain gauges were attached on the reinforcing bars. The specimens were subjected to impact stress load, on three different spots of each specimen: the free end of the non corroded rod, the free end of the rod affected by corrosion and the concrete surface between the two rods. The time-histories of pulse propagation in healthy and affected by corrosion rod were recorded, using a data acquisition system. The experimental procedure was carried out in the Laboratory of Strength of Materials, School of Applied Mathematical and Physical Sciences Mechanics, NTUA.

The results indicated that there is a weak differentiation in the stress pulse propagation within non corroded reinforcement rods and corroded ones.

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	1

# 1 –

1.1		3
1.2 µ	μ	4
1.2.1	μ	4
1.2.2	μ	4
1.3	μ μ	6
1.3.1	μ	7
1.3.2		8
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1.4.1		10
1.4.2	μ μ	11
1.4.3	μ	11
1.4.4		12
1.5	μ	13

## 2 –

2.1		7
2.2	μ	0
2.3	μ	2
2.4	μ	5

# 3 –

3.1			 29
3.2	μ	μ	 29

3.3	μ	μ	3
3.4	μ	μ	7
3.5			0
3.6		μ	1
3.7	μ	μ	2
3.8		μ	2

4 –

4.1				 43
4.2	μμ			 44
4.3		μ	μ	 78

5 –

02
 95

μ . , 100 μ μ , μ μ. μ ,μ μ , • μ μ μ, μ μ, μ ,μ μ μ μ ~ **»** , μ μ μ • ( μ ) μ μ μ μ μ. μ μ μ , μ μ μ, μ μ μ • μ μ , μ μ μ μ μ μ μ μ μ • μ μ

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μ μ μ μ μ μ •

1





μμ.



**. 1.1**:

(J.R. Davis, 2000)

μ μ : , , , , μ, μμ . μ . , , μ μ, μ μ μ μ, , μ μ. μ, μ μ μ μ μ μ • ,

μ μ

### 1.2 μ μ

#### 1.2.1 μ

μ μ μ,μ μ μ μ ( ) μ μ ( ). μ μ (oxidation),  $\mu$ μ μ , , (reduction) ,μ μ μ

#### 1.2.2 μ

,

 $( \mu ) \mu$   $\mu \qquad \mu$   $\mu \qquad \mu$   $\mu \qquad \mu$   $Fe \rightarrow Fe^{++} + 2e^{-}$ 

μμ μ, μ

,

μ

μ

•



$$2Fe(OH)_{3} \rightarrow Fe_{2}O_{3}.H_{2}O + 2H_{2}O \qquad ($$



$$Fe_2O_3$$

,

μ , μ



μ

μ





(chloride attack).

1

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6

	1					
1.3.1			μ			
		μ		$CO_2$	2, μ	μ

μ μμ μ, μμ :

# $Ca(OH)_2 + CO_2 \rightarrow CaCO_3 + H_2O$

μ μ  $CO_2$ . μ μ μ μ μ • , μ pH µ μ ,μ μ. μ 9, μ μ ( μ μ μ pН μ 8,3).

μ ( μ μ 50% 70%. μ μ , μμ μ μ *CO*<sub>2</sub> ), μ, ,

( μ μ μ μ μ , (μ μ ), μ μ μ μ (.. μ μ), μ μ μ , Portland . .) *CO*<sub>2</sub> (

 $\mu \quad \text{Portland} \quad .) \qquad \qquad CO_2 ( \quad \mu \qquad \quad \mu \\ CO_2 \qquad \qquad \qquad \mu$ 

).

	1								
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1.0.2									
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μ μ





μ.



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μ	μ		•							
1.4.3		μ	_	μ						
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	μ		·			μ			μ	
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	μ				μ				μ	
μ		μ								
	_	μ								
μ										
,	μ						μ			
	,					μ				μ
		μ			,	μ			μ	
μ					,		μ	μ		
μ		μ	,		ł	ı		μ		
					μ	μ	μ			
	,						μ			
			•						μ	μ
,	μ									
	Ļ	ι		μ				•	μ	

μμμ.

•



Κύρια ρωγμή Δυνάμεις στον οπλισμό





μ

#### 1.4.4

			μ
	,μ	μ	
μ.			
μ		μ	•

, μ

μ . μ.

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**.1.7:** μ

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(

μ

6, 2015)

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- μ μ.
- μ.
- µ .

## μ

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14

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1																
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μ μ	μ			,	μ	μ									μ	
μ μ		,		μ												μ
μ μ	μ						μ			μ	μ	μ		•		
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,			μ μ	,				μ	ι		Ļ	I				
1999).			:					strai	ng µ	gaugo I	es ( u	(Batis	and	Rοι μ	ıtoul	las, ,
			μ			μ								μ		

•

μ

2

### 2.1

μ μ μ μ μ μ , μ , , • μ μ μ μ, μ . μμ μ μ μ , μ μ μ μ μ • , μ μ μ μ μ , μ μ μ μ . , ,

μμμμ, , μ μ, ' μμμ μ.

## μ μ:

- μ : μ, , μ.
- μ μ : μ μμ μ,
- μ : μμ ,μμ ,μμ μ .μ μ
- μ μ , μ μ μ :
- $\mu$  (longitudinal)  $\mu$   $\mu$   $\mu$  .  $\mu$

•





μ Snell:

μ

,

$$\frac{\sin\alpha}{c_{\alpha}} = \frac{\sin\gamma^{\alpha}{}_{l}}{c_{l}} = \frac{\sin\beta^{\alpha}{}_{t}}{c_{t}}$$



. **2.4:** μ

2.2						μ											
									μμ	μ				,			
											μ					μ	μ
	μ						μ	,	μ								
					μ			,	μ	(		)		μ			
μ					μ				•					μ			
						μ										μ	,
					μ	(			μ					)	μ		
μ		(			μ				)	μ	,						
															μ		
μ				•													
				μ					μ			μ					
		μ					•		μ				μ				
						μ			μ	:							
					μ	μ					,	μ			μ		
						,	,										
			μ	μ	μ		μ			μ		μ		,		μ	
			μ	μ		,						μ					





μ , μ





#### 2.3 μ

μ

 $dx, dy dz, \mu \mu$ 



. 2.6:

μ μ μ μ μ

μ. μ μ x :

 $\left(\frac{\partial\sigma_{xx}}{\partial x} + \frac{\partial\sigma_{yx}}{\partial y} + \frac{\partial\sigma_{zx}}{\partial z}\right) dx dy dz$ (2.1)

$$\rho dx dy dz \frac{\partial^2 u}{\partial t^2} \tag{2.2}$$

:

μ

22

μ

μ

.

•

(2.1) (2.2) 
$$\mu$$

x:

$$\frac{\partial \sigma_{xx}}{\partial x} + \frac{\partial \sigma_{yx}}{\partial y} + \frac{\partial \sigma_{zx}}{\partial z} = \rho \frac{\partial^2 u}{\partial t^2}$$
(2.3)

y z:

$$\frac{\partial \sigma_{xy}}{\partial x} + \frac{\partial \sigma_{yy}}{\partial y} + \frac{\partial \sigma_{zy}}{\partial z} = \rho \frac{\partial^2 \upsilon}{\partial t^2}$$
(2.4)

$$\frac{\partial \sigma_{xz}}{\partial x} + \frac{\partial \sigma_{yz}}{\partial y} + \frac{\partial \sigma_{zz}}{\partial z} = \rho \frac{\partial^2 w}{\partial t^2}$$
(2.5)

$$\sigma_{xx} = \lambda \Delta + 2\mu \varepsilon_{xx}$$

$$\sigma_{yy} = \lambda \Delta + 2\mu \varepsilon_{yy}$$

$$\sigma_{zz} = \lambda \Delta + 2\mu \varepsilon_{zz}$$

$$\sigma_{yz} = 2\mu \varepsilon_{yz}$$

$$\sigma_{zx} = 2\mu \varepsilon_{zx}$$

$$\sigma_{xy} = 2\mu \varepsilon_{xy}$$
(2.6)

:

:

, μ	Lamé.	μ	μ	μ	μ
	,	μ	:	$\Delta = \varepsilon_{xx} +$	$\varepsilon_{yy} + \varepsilon_{zz}$

$$\mu - \mu ::$$

$$\varepsilon_{xx} = \frac{\partial u}{\partial x}, \quad \varepsilon_{yy} = \frac{\partial v}{\partial y}, \quad \varepsilon_{zz} = \frac{\partial w}{\partial z}$$

$$\varepsilon_{xy} = \frac{1}{2} \left( \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \right)$$

$$\varepsilon_{xz} = \frac{1}{2} \left( \frac{\partial w}{\partial x} + \frac{\partial u}{\partial z} \right)$$

$$\varepsilon_{yz} = \frac{1}{2} \left( \frac{\partial w}{\partial y} + \frac{\partial v}{\partial z} \right)$$

$$\mu , \quad (2.6) \quad (2.7), \quad (2.3), (2.4)$$

$$(2.5) \quad x,y \quad z \quad , \quad :$$

$$(\lambda + \mu) \frac{\partial \Lambda}{\partial x} + \mu \nabla^2 u = \rho \frac{\partial^2 u}{\partial t^2} \qquad (2.8)$$

$$(\lambda + \mu)\frac{\partial \Delta}{\partial y} + \mu \nabla^2 \upsilon = \rho \frac{\partial^2 \upsilon}{\partial t^2}$$
(2.9)

$$(\lambda + \mu)\frac{\partial \Delta}{\partial z} + \mu \nabla^2 w = \rho \frac{\partial^2 w}{\partial t^2}$$
(2.10)

$$\nabla^{2} \qquad \text{Laplace} \qquad : \nabla^{2} = \frac{\partial^{2}}{\partial x^{2}} + \frac{\partial^{2}}{\partial y^{2}} + \frac{\partial^{2}}{\partial z^{2}}$$

$$\mu \qquad \mu \qquad (2.8) \qquad \text{x,} \qquad \mu$$

$$(2.9) \qquad \text{y} \qquad \mu \qquad (2.10) \qquad \text{z} \qquad \mu$$

μ :

$$\rho \frac{\partial^2 \Delta}{\partial t^2} = (\lambda + 2\mu) \nabla^2 \Delta \tag{2.11}$$

24
μ:

2

$$\frac{\partial^2 \Delta}{\partial t^2} = c_1^2 \nabla^2 \Delta \tag{2.12}$$

(2.12)  $\mu$   $\mu$  . ,  $\mu$   $\mu$   $\mu$  . , $\mu$   $c_1$  .

#### 2.4 μ

μ μ μ :

$$c_1 = \sqrt{\frac{\lambda + 2\mu}{\rho}} \tag{2.13}$$

μ (2.9) (2.10), μ (2.9) z μ (2.10) μ μ , :

Х

μ

$$\rho \frac{\partial^2}{\partial t^2} \left( \frac{\partial w}{\partial y} - \frac{\partial v}{\partial z} \right) = \mu \nabla^2 \left( \frac{\partial w}{\partial y} - \frac{\partial v}{\partial z} \right)$$
(2.14)

$$\rho \frac{\partial^2 \overline{\omega}_x}{\partial t^2} = \mu \nabla^2 \overline{\omega}_x \tag{2.15}$$

 $\overline{\omega}_x$ 

:

у

:

$$c_2 = \sqrt{\frac{\mu}{\rho}} \tag{2.16}$$

:

 $\overline{\omega}_y \qquad \overline{\omega}_z$ .

 $\mu$  ( = 0), (2.8), (2.9)

(2.10) :

$$\rho \frac{\partial^2 u}{\partial t^2} = \mu \nabla^2 u \tag{2.17}$$

$$\rho \frac{\partial^2 \upsilon}{\partial t^2} = \mu \nabla^2 \upsilon \tag{2.18}$$

$$\rho \frac{\partial^2 w}{\partial t^2} = \mu \nabla^2 w \tag{2.19}$$

$$u = \frac{\partial \varphi}{\partial x}, \qquad \upsilon = \frac{\partial \varphi}{\partial y}, \qquad w = \frac{\partial \varphi}{\partial z}$$
 (2.20)

:

$$\Delta = \nabla^2 \varphi , \qquad \frac{\partial \Delta}{\partial \varphi} = \nabla^2 u \tag{2.21}$$

$$(\lambda + 2\mu)\nabla^2 u = \rho \frac{\partial^2 u}{\partial t^2}$$
(2.22)

μ

:

$$(\lambda + 2\mu)\nabla^2 \upsilon = \rho \frac{\partial^2 \upsilon}{\partial t^2}$$
(2.23)

26

$$(\lambda + 2\mu)\nabla^2 w = \rho \frac{\partial^2 w}{\partial t^2}$$
(2.24)

μ μ, μ μ . μ

μ, μ(μ), μ

$$c_1 = \sqrt{\frac{\lambda + 2\mu}{\rho}} \tag{2.13}$$

μ μ , ( μ ), μ :

$$c_2 = \sqrt{\frac{\mu}{\rho}} \tag{2.16}$$

μ μ k μ μ p μ :

$$k = \frac{p}{\Delta} = \lambda + \frac{2\mu}{3} \tag{2.25}$$

(2.13) :

,

μ

$$c_1 = \sqrt{\frac{k + \frac{4}{3}\mu}{\rho}} \tag{2.26}$$

μ μ μ μ μ μ μ . , μ μ , μ k μ( μ μ μ μ ). μ

2				μ
μ μ		μ (	μ	)
μ,	μ			
,			μ	(
μ )	, μ	μ	μ	μ
, μ	μ	μ	,	
μ				:
μ	μ	μ,		μ:
	$\nu_1 = \frac{\sigma}{\rho c_1}$			(2.27)
:				
	μ			
μ			μ,	

 $\nu_2 = \frac{\tau}{\rho c_2} \tag{2.28}$ 

:

μ μ

# 3

## 3.1

								μ			
							μ				μ,
							μ		μ,	μ	15
			30	)	, μ						
	μ		μ				μ				
μ		μ				μ		2		μ	
	μ	,	μ	μ	, μ		μ		μ		
	μ							μ	μ		

μ, μμ., μμ μ.

3.2		μ		μ				
	μ	μ		μ		μ	,	
				,			μ	
	Ļ	ı	μ					
		μ		μ	μ	μ	(strain	gauges)

μ, μ. μ, μ.



. 3.1:

	3						μ		
	μ	μ				(		)	μ
			(		μ	)	μ,	μ	
μ	(			)		μ			R
	μ					R,		:	
	:				$\frac{\Delta R}{R} =$	·Ks·E			

Ks  $\mu$  (gauge factor),  $\mu$ 

μ μ μ μ μ μ μ μ μμ . , , Wheatstone, μ μ μ μ .





:

(Output voltage)  $e_0$ 

$$e_{0} = \frac{R_{1}R_{3} - R_{2}R_{4}}{(R_{1} + R_{2})(R_{3} + R_{4})} \cdot E$$

μ

(Bridge Excitation)

 $R_1$ 

 $R_2, R_3, R_4$ 

μ

:

3

3

μ



μ

Materials Resistive element	CuNi alloy foil
Materials Base	Polyimide
Operating temperature ranges in combination with major adhesives after curing (°C)	CC-33A: -196 to 120°C CC-36: -30 to 100°C EP-340: -55 to 150°C PC-600: -196 to 150°C
Operating temperature ranges in combination with major leadwire cables (°C)	Polyester-coated copper cable: -196 to 150°C Vinyl-coated flat cable (L-6, L-7): -10 to 80°C middle-temperature cable (L-11, L-12): -100 to 150°C
Selftemperature-compensation range (°C)	10 to 100°C
Applicable linear expansion coefficient (×10 <sup>-6</sup> /℃)	5, 11, 16, 23, 27
Strain limit at room temp. (approx. %)	5.0
Fatigue life at room temp., approx. (times)	1.2x10 <sup>7</sup> (±1500µm/m)

μ
μ



Lumber(5) Magnesium alloy(	Common steel (11) 27)	😑 Stain	less steel(1	6) 🧶 Alu	minum(23
Model	Corresponds		Dimensi	ons (mm)	
	Material	Grid		Base	
	Base color	Length	Width	Length	Width
(FG-2-120-C1-11	•	2	1.2	6.3	2.8

.3.5: μ μ μ μ

	,				W	Vheatstone (	
μ		μ	μ	)	μ		L-11,
						:	

### L-type Lead-wire Cables

Operating Temperature	Models	Types	Conductor Materia <b>l</b> s	Nominal Cross Section of Conductor (mm <sup>2</sup> )	Number of Strands/ Wire Diam. (mm)	Reciprocating Resistance per Meter (Ω)	Coated Wire Diameter (mm)	Unit Lengths (m)
-100 to 150°C	L-11	Mid-temperature 2-wire cable	Silver-plated copper	0.08	7∕¢0.12	0.44	¢0.86	100

. 3.6:

μ μ

### 3.3 μ μ

μ				μ			μ	,
	μ	, μ			μ,	μ		
		:μ		μ	12 mm	, μ	μ	
		μ	12 mm	μ	μ			
14 mm.	,				μμ	μμ	27 cm,	29 cm
31 cm,	μ			_	μ		μ	
								μ

•

. 3.1:	•	3.1:	
--------	---	------	--

/	(mm)	(cm)		
1	12	31.0	S500s	
2	12	31.0	B500c	
3	12	27.0	\$500s	
4	12	27.0	B500c	
5	14	31.0	B500c	
6	12	31.0	B500c	
7	14	29.0	B500c	
8	12	29.0	B500c	

μ

, μ μ (μ) μμ, μ μ , μ

μ.





. 3.1:

μμμ

•



.**3.2:** μ μ μ μ





μ

,





. 3.4:		μ		μ	μ	
μ	μ		μ			μ



- .3.5: μ μ μ
- , μ μ μ, μ μ μ μ
- μ.



**.3.6:** μ μ

#### 3.4 µ µ

	П	μ		μ		μ
٣	٣	μ,μ	μ	<i>d</i> =15 <i>cm</i>	·	$h=30 \ cm$ .
	μ					μ.
μ		μ,		μ		μ
(	μμ	μ)				
μ	μ,	μ			μ	
	μ	μμ		μ.		





**.3.7:** μ μ

μ μ μ . μ, μ μ μ , ASTM C192/C192M. μ , μμ, μ μ , μμ, μ μ ,

	3					μ	
		μ			:	μ	
μ	μ					μ	μμ
	μμ			25.			,
	μ	μ		μ.			,
		25 mm		μ			•
μ		,		10		μ	
μ	,	μ	μ	μ			
		μ	μ				



. 3.8:



μ,μ

,



**. 3.7:** μ

ł

0.15

ł

μ

38





.3.9: μ μ , μ .μμ,

μ,



**. 3.10:** μ μ

.

μ







. 3.11: μ μ μ μ

## 3.5

μ	μ	μ	μ	,	μ	
		,	μ			μ
μ				μ		•
μ			μ			
μ			μ μ	μ		μ
				μ	•	
		μ	μ :			
,					μ	

μ μ





. 3.12:

μ μ

3							μ	
3.6		I	μ					
					μ			μ
μ		μ			μ	μ		μ
μ				μ			,	
		μ	(Data	Acquisition	System)	Model	6035	Pacific
Instruments	,						μ	
	μ	μ	μ			μ	•	



**.3.13:** μ μ

	μ		μ			:		
1.		4	μ	μ 8	μ	μ , μ	USB.	μ,
2.	8-		μ	μμ	ı	-		
3.	μ μ	, μ	1.		,			
4.		1.						
Ļ	ı			μ			μ	250.000

3.7	μ	μ
	•	•

			μ		μ	,μ
	μ	μ	•			•
	μ	, μ		μμ	27 cm, 29 cm	31 cm,
μ	12 mm	14 mm,		B500c	S500s, μ	
μ						
	μ.					

. 3.2:

μ μ

/ μ	μ μ	/	(mm)	(cm)		
1	F12_long	1	12	31.0	S500s	
		2	12	31.0	B500c	
2	F12_short	3	12	27.0	S500s	
		4	12	27.0	B500c	
3	F14_long	5	14	31.0	B500c	
	I I Liong	6	12	31.0	B500c	
4	F14_short	7	14	29.0	B500c	
		8	12	29.0	B500c	

# 3.8 µ

	μ		μ	μ
	μ μ	150 mm	300 mm,	
μ	μ			
μ	23.9 MPa,	28 μ	27.5 MPa, 60 μ	•

4	μ	μ
4		
4.1		
	μ	
μ,		
μ ΡΙ660-6000 μ	μ Model 6035	Pacific
Instruments µ .		μ
μ.		
и :		
μ μμ	μ,	μ
50.000 (	μ	μ
) μ 80.000		•
μ μ	μ,	
μ.	μ	μ :
	,	
μ		
μμ		п
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	μ	μ
μ (μ	μ ), μ	
μμ	μ	
μ μ.		
μ	:	
• μμ μ	μ.	
• 11		(
μ,	μμ μ 3.2) μ	

	4					μ	μ
•		μ,				μμ (6	quickplot)
(		N		μ	μ	μ	
(osciii	oscope	).					
•		μ,			μ		μ1
3.		μ,				μμ	
				,		μ	μ
	μ				μ	,	
μ	μ	I	J				
		μμ					μ.
			μ			μ	μ
μ							
•						4 1 u - 4 24	ʻa'
		μμ	μ		μ 11	μ	y ickplot
	μ Ό	oscilloscope.			٣	μμ	lonpiot
•		Ш				П	
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u			u u	P		u	
	μ.				μ		
μ	μ	μ			·		
•		μ μ	μ		μ	4.25 μ 4.32.	ʻq'
	μ	μ			μ	μμ qu	ickplot
	ʻ0'	oscilloscope.					
4.2	μι	I					
	uı	l				u u	(auickplot.
μ	μ	ʻq'),				u u	( <b>1F'</b>
·	·	1 //		μ	μ	(	μ).
(occill	μ	μ	·^')		μμ	μ	
	uscope,	μ μ	0),			μ	,
μ	μ	111500,					

	4								μ		μ
			,						μ	μ	
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test_11	50.3	49.9	1.01	14.8	9.1	1.63	
test_12	-	-	-	46.6	17.9	2.60	
test_13	5.9	19.1	0.31	51.2	26.7	1.92	
test_14	4.8	3.3	1.45	-	-	-	

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	g	f	g	f	$on_f_f$	$on_g_f$	on_f_g	$\left(\frac{on\_f\_f}{on\_f\_g}\right)$
test_11	50.3	39.8	46.4	49.9	1.01	1.26	1.08	1.18
test_13	5.9	1.3	17.5	19.1	0.31	4.54	1.09	4.16
test_14	4.8 1.4 9.8 3.3		1.45	3.43	0.34	10.18		
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μ	on g	_ <i>g</i> f	on g	_ f f	$\frac{on\_g\_g}{on\_f\_f}$	$\mu  3$ $\frac{on\_g\_g}{on\_g\_f}$	$\frac{on_f_f}{on_f_g}$	$ \frac{\left(\frac{on\_g\_g}{on\_g\_f}\right)}{\left(\frac{on\_f\_f}{on\_f\_g}\right)} $
μ test_11	on g 14.8	_ <i>g</i> f 5.8	on g 8.6	f f 9.1	$\frac{on\_g\_g}{on\_f\_f}$ 1.63	$\mu  3$ $\frac{on\_g\_g}{on\_g\_f}$ 2.55	$\frac{on\_f\_f}{on\_f\_g}$ 1.06	$ \frac{\left(\frac{on_{-}g_{-}g}{on_{-}g_{-}f}\right)}{\left(\frac{on_{-}f_{-}f}{on_{-}f_{-}g}\right)} $ 2.41
μ test_11 test_12	on g 14.8 46.6	<i>g</i> f 5.8 39.4	on g 8.6 27.1	_ <i>f</i> f 9.1 17.9	$\frac{on\_g\_g}{on\_f\_f}$ 1.63 2.60	$\mu  3$ $\frac{on\_g\_g}{on\_g\_f}$ 2.55 1.18	$\frac{on\_f\_f}{on\_f\_g}$ 1.06 0.66	$ \frac{\left(\frac{on\_g\_g}{on\_g\_f}\right)}{\left(\frac{on\_f\_f}{on\_f\_g}\right)} $ 2.41 1.79

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